

SUPPLIER INFORMATION



INTRODUCTION

Güldner – Your expert for special parts!

For more than 40 years we produce and deliver special screws, CNC-turned and milled parts, fasteners and components according to defined requirements. We are experts for sophisticated screws and fasteners.

The long-time experience in the processing of different material and the application of future-oriented production technologies with short and flexible delivery times and logistic solutions as needed – this is what we are known for.

GÜLDNER – Our products and services are your competitive edge.

January 2022, Markus Beckert (Managing Director)



GENERAL INFORMATION

Name:	Sonderschrauben Guldner	Legal form:	GmbH & Co. KG
Address:	Hohe Buche 13 DE-97996 Niederstetten/Germany	Commercial register:	HRA 720797
		Registry court:	Ulm
Phone:	+49 7932 9155 - 0	D-U-N-S:	32-038-9976
E-mail:	info@guldner.com	VAT ID:	DE 146 280 131
Web:	www.guldner.com	Tax number:	7600110793
		EORI-No.:	DE 3160300
Year of foundation:	1981	Managing directors:	Dr. Markus Beckert, Alois Wimmer
Export share:	30%	Employees production:	65
		Employees Quality:	3
		Trainees:	6
Production:	3-shift operation	Total:	100
Data formats:	DXF, DWG, PDF, TIF	Product liability insurance:	10.000.000 €
ERP system:	Microsoft Dynamics AX	Business liability insurance:	10.000.000 €
QM system:	ISO 9001:2015 PED 2014/68/EU KTA 1401	Approvals:	AD-2000 W0 (VdTÜV 1253-4) Bureau Veritas Mode II DNV/ Germanischer Lloyd Achilles JQS

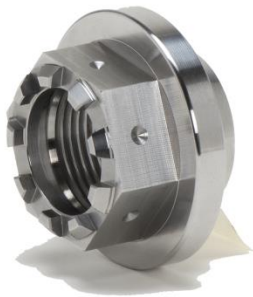
PRODUCTS



Special bolts



Expansion bolts



Special nuts



Stud Bolts / Threaded rods



CNC-turned and milled parts



Fasteners according to standards
(made from special material or according to specification)

MATERIALS

The materials will be stored and machined in single batched. To avoid contact corrosion, we store austenitic and ferritic steel separately. Upon request, we can provide you with a inspection test certificate according to DIN EN 10204 for all materials.

2.1 und 2.2

3.1 (former 3.1B)

3.2 (former 3.1A / 3.1C)

We are a TÜV-accredited manufacturer in accordance with **AD 2000-Merkblatt W0 / TRD100** and use a quality management system in accordance with **ISO 9001, KTA 1401**, which also conforms to the Pressure Equipment Directive **2014/68/EU**. We are also certified according to the regulations of **Germanischer Lloyd** and **Bureau Veritas**. Furthermore we are a TÜV-accredited manufacturer in accordance with **VdTÜV-Merkblatt 1253-4**.

An excerpt of the raw material we process for you:

- Q & T steels
- Stainless and acid-resistant steels: A2, A4, A5, C3, etc.
- Highly corrosion-resistant nickel materials: Hastelloy®, Monel®, Inconel®, etc.
- High-temperature and low-temperature steel
- ASTM / ASME-materials
- Nonferrous materials: Brass, Bronze, Aluminium, Titanium



Identification test of raw material by X-ray fluorescence analysis (XRF)

PRODUCTION

CNC single-carriage turning and milling centers with counter-spindle Traub TNC 42 EG

Chucker-Ø:	175 mm
Working length:	400 mm
Spindle passage:	42 mm

CNC dual-carriage turning and milling centers with counter-spindle Traub TNC 65 DGY

Chucker-Ø:	175 mm
Working length:	450 mm
Spindle passage:	65 mm

CNC dual-carriage turning and milling center with counter-spindle Traub TNX 80/65

Chucker-Ø:	220 mm
Working length:	700 mm
Spindle passage:	80 mm

→ *This machine is especially for big turned parts or turned parts with very complex milling processing.*

CNC automatic lathe DECO-2000 / 11 Axles

Working length:	Depending on outline 250 - 800 mm
Spindle passage:	25 mm

→ *Machines especially for long, thin parts.*

CNC automatic lathe Traub TNL 32-9

Working length	depending on outline 100 - 700 mm
Spindle passage	32 mm

→ *Machines especially for long, thin parts*

CNC automatic lathe Traub TNL 18-7

Working length 370 mm

Spindle passage 20 mm

➔ *Machines especially for short, thin parts*

Thread and profile rolling machine - Bad Düben PR 50e

Part-Ø: 10 - 120 mm

Working length: - Recessing method: 200 mm

- Passing method: ∞

Thread and profile rolling machine - Bad Düben PR 25

Part-Ø: 8 - 40 mm

Working length: - Recessing method: 200 mm

- Passing method: ∞

Several re-working, cleaning and stamping machines.

Testing equipment

Tensile testing machine 60 to

Non-destructive testing MT and PT

Optical measuring device

Roughness measuring device

Surface profile measuring device

Concentricity measuring device

X-ray fluorescence analysis (XRF)

Portable measuring instruments

Extensive assortment with thread ring gauges / thread plug gauges

(Calibration of the test equipment by accredited external laboratories)